



# THE ORIGINAL

Made of pure steel

**BROCKHAUS** **HEUER**  
GmbH

Oestertalstraße 54  
58840 Plettenberg (Germany)  
Phone: +49 (0) 23 91 / 60 29-0  
Fax: +49 (0) 23 91 / 60 29-29  
info@heuer.de  
www.heuer.de

Illustrations not colour matched, colour variations possible. Technical alterations subject to change without notice.

# HEUER Vice

**The HEUER Vice is a tool of the highest quality. Made purely of steel of guaranteed robustness. On account of its supreme individual components it overwhelms totally – with its reliability, durability and precision.**

The drop-forge clamping jaw for example – recently series produced as standard – makes our flagship product so robust that we can guarantee its indestructibility.

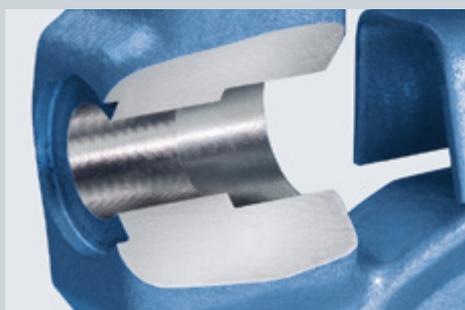
Because of its narrow drop-forged guides, it offers an enhanced clamping depth. Internal dual-prism guide track design offers optimal protection against damage and fouling. Large track guide surfaces assure constant, smooth functioning of the guide rails,

fully machined to guarantee precision when working on sensitive workpieces. A further advantage is the protected precision spindle bearing, the covered galvanised spindle with double-action, rolled trapezoid thread, as well as the easily adjustable, centrally located guide. This construction creates the high level of precision.

The spindle design also ensures higher strength due to cold forming, low surface roughness on the thread flanks and in the base radius as well as reduced notch sensitivity. Electro-galvanising protects the spindle against corrosion.

The spindle keys with riveted safety rings made of steel afford the required safety. An anvil is integrated in the rear jaw.

The HEUER Vice is a prime example of reliability and durability on account of its high quality and well-thought-out workmanship. Ideal for rough conditions in the workshop... And „Made in Germany“.



The protected precision spindle bearing is located within the drop-forged front jaw of the vice and is therefore optimised against damage and fouling. A feature that only the HEUER Vice offers in this form. The finished, drop forged guiding brackets keep the sage-guard with double internal prismatic guideways accurately on course.



It does away with annoying wobbles and instability.

Width of jaw/mm  
Span width/mm  
Span depth/mm  
Min-max-pipe-gripping jaw span-Ø/mm  
Approx. Weight/kg  
Item No.

<b>100</b>	125	50	16 – 30	4,5	100 100
<b>120</b>	150	65	16 – 55	9,0	100 120
<b>140</b>	200	80	27 – 70	16,0	100 140
<b>160</b>	225	100	27 – 100	27,0	100 160
<b>180</b>	225	100	27 – 100	29,0	100 180